

# ENERGY

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## Project Data Sheet - Calderas Power Plant

Owner: Pujol - Marti Group  
Contractor: Energy International, Inc.

Engines: 2 x Caterpillar® 12CM32-C engines, manufactured in Kiel, Germany  
Location: Caldera, Costa Rica  
Application: Power generation for inside-the-fence industrial requirements  
Technical Data: Mechanical Power Output = 2 x 5,760 kW (11.5 MW power plant)  
Thermal Power Output = 2 x 400 kW as Thermal Oil

Energy International, Inc. / HMV  
1983 NW 88th Court, Suite 304, Miami, FL 33172 - USA Tel.: (305) 593-5085 Fax: (305) 715-7308  
www.enint.com / www.h-mv.com



Main Fuel:	Heavy fuel oil, max. 700 cSt @ 50°C
Electrical Generator:	AvK 3 phase synchronous generators 2 x 6984 kVA/13.8 kV/60Hz
Electrical Substation:	Air Insulated Type, 2 x 7,000 kVA, 13.8/34.5 kV, ONAN Step up Transformers 34.5 kV medium voltage switchgear with two feeders and one main
Switchgear:	SEG 13.8 kV medium voltage, 480 V low voltage, control and SCADA system
Waste Heat Recovery:	PWT thermal boilers, 2 x 400 kWth
Main Contractor:	Energy International, Inc.
Engineering:	HMV Engineers
Civil Works and Erection:	Energy International, Inc.
Commercial Operation Date:	September 8, 2004
Operation & Maintenance:	Energy International - 5 year full O&M Agreement
Customer Benefits:	<p>Increased power quality and reliability With the help of Energy International, the Pujol-Marti Group installed generator sets to produce and control its own power supply allowing lower cost of power for the group of industries and no more losses of equipment and materials due to power failures</p> <p>Cost effective power The new medium speed engines produce power at a lower price per kilowatt hour, allowing more cost effective energy production.</p> <p>Selling extra capacity back to the grid The Pujol-Marti Group was able to sell its excess capacity back to the grid.</p>